

# Transforming Construction Waste into Opportunity: The Role of Recycled Formwork in Eco-Friendly Building Practices

Chima Ichendu<sup>1</sup> & Dennis Ejike Amadi<sup>1</sup>

<sup>1</sup> Department of Architectural Technology, School of Environmental Science, Captain Elechi Amadi Polytechnic, Rumuola, Port Harcourt, Nigeria

Correspondence: Chima Ichendu, Department of Architectural Technology, School of Environmental Science, Captain Elechi Amadi Polytechnic, Rumuola, Port Harcourt, Nigeria.

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## Abstract

The construction industry is a significant contributor to global waste and environmental degradation, necessitating innovative solutions for sustainable development. In order to better understand how recycled formwork fits into green building methods, this study looks at how it can be used to turn construction waste into useful resources. Because it uses fewer virgin materials and produces less waste than standard formwork, recycled formwork, which is created from repurposed building components, offers a sustainable substitute. This strategy encourages ongoing material use, waste minimization, and resource efficiency by adhering to the circular economy's tenets. The benefits of recycled formwork are examined from an environmental, economic, and social standpoint in this study. These benefits include reduced landfill waste, resource conservation, and cost savings through improved material reuse. Several case studies demonstrate successful implementations of recycled formwork in residential, commercial, and infrastructure projects, showcasing its feasibility and advantages. Despite the benefits, challenges such as quality consistency, lack of standardization, and industry acceptance remain. To address these issues, the study recommends continued research and development, education and training for construction professionals, supportive policies and regulations, and enhanced collaboration among stakeholders. By advancing the use of recycled formwork, the construction industry can significantly reduce its environmental footprint and contribute to a more sustainable future. This research underscores the importance of innovative waste management practices in sustainable construction, offering insights that could drive policy and innovation in the sector.

**Keywords:** recycled formwork, sustainable construction, circular economy, construction waste management, eco-friendly building practices

#### 1. Introduction

The construction sector is pivotal in shaping the built environment but is also a major source of waste and resource consumption. As the world grapples with environmental degradation and resource scarcity, the concept of a circular economy has gained traction. This economic model emphasizes minimizing waste and maximizing the reuse of materials. In this context, recycled formwork presents a viable strategy to enhance waste management practices in construction. By using materials reclaimed from waste streams, recycled formwork not only reduces the demand for new resources but also aligns with the principles of a circular economy. This article explores the multifaceted benefits of recycled formwork and its potential as a transformative solution for sustainable construction.

One of the biggest garbage producers in the world, the building sector has a substantial negative impact on the ecosystem. For environmental sustainability, turning construction waste into opportunity is not only crucial but also mandatory. This study emphasizes how creative strategies for recycling can reduce waste and advance

sustainability in the sector. It focuses on the use of recycled formwork in environmentally friendly building practices. Recycled formwork, which is composed of recycled building materials, suggests a practical way to address the problems of resource scarcity and the management of waste. The construction industry may move closer to a sustainable economy and drastically lessen its adverse environmental effects by incorporating recycled formwork into building techniques.

Trash management systems have significant difficulties when coping with construction trash, which includes a diverse variety of materials like concrete, wood, metals, and plastics. About 2.01 billion tonnes of trash has been generated by the worldwide the construction sector in 2018 alone, with a large amount going to landfills (World Bank, 2018). This trash has a significant negative influence on the natural environment, including pollution, habitat damage, and higher greenhouse gas emissions.

## 2. The Place of Recycled Formwork

Recycled formwork involves creating molds for concrete structures from materials that have been previously used or are derived from recycled content. This approach reduces the environmental footprint of construction projects and supports the broader goals of waste management and resource efficiency. Recycling building waste into formwork is a unique approach that supports the circular economy's tenets. In order to establish a system with a closed loop, this model draws attention to the significance of reusing materials, cutting waste, and recycling resources (Ellen MacArthur Foundation, 2013). Recycled formwork is the process of making reusable molds for concrete buildings out of waste products from construction sites. Traditionally constructed of fresh metal or wood, these molds can now be manufactured of composites, plastic that has been recycled, and other friendly to the environment materials (Kibert, 2016).

According to the US green building design, a green building is an environmentally sustainable building constructed and operated with the aim of mitigation of environmental impacts such as natural resource depletion as well as CO 2 emission. It addresses the issue of sustainable site planning, energy efficiency, conservation of material and resources by using renewable resources as well as recycling and reusing and indoor air quality. A sustainable principle is an ideal standard that deals primarily with the basic aspects of life, such as social, economic and environment. It involves the community in all aspects and stages of its dealing and noteworthy to establish these principles (Ichendu & Amadi, 2020).

There are several benefits associated with employing recycled formwork in the construction industry. First of all, it lessens the need for virgin materials, protecting natural resources and lowering the negative environmental impact caused by the extraction and utilization of materials. Second, it lessens the overall burden on waste management infrastructure and aids in the more successful handling of building waste, removing sizeable amounts from landfills (Pacheco-Torgal et al., 2013). Furthermore, compared to standard formwork, which may deteriorate quickly and need to be replaced frequently, recycled formwork is frequently more economical in the long run because it can be reused on numerous occasions (Akanbi et al., 2020).

Reusing waste materials from building sites and other sources to create sturdy, reusable concrete molds is the idea behind recycled formwork. Plastics, composites, and other environmentally friendly substitutes that might otherwise end up in landfills can be included in this list of recycled materials. Contrary to conventional formwork, recycled formwork has a number of significant benefits. First of all, it lessens the need for new raw materials, preserving environmentally friendly assets and lessening the negative environmental impact caused by the extraction and processing of materials. Second, by keeping substantial amounts of construction trash out of landfills, it lessens the strain on the infrastructure responsible for waste disposal (Pacheco-Torgal et al., 2013).

Recycled formwork can have economic advantages as well to environmental ones. Due to deterioration, traditional formwork materials like steel and wood can be expensive and need to be replaced on a regular basis. On the other hand, recycled formwork materials can be reused on multiple occasions, providing long-term cost savings. This is especially true of materials composed of durable plastics and composites. Additionally, using recycled materials can improve a business's sustainability reputation, which may result in more business prospects and compliance with regulations and standards pertaining to green building (Akanbi et al., 2020).

Recycled formwork can be made from various materials, including recycled plastics, metals, and timber. These materials are sourced from construction debris, industrial waste, and consumer recycling streams. The process typically involves collecting and sorting recyclable materials, followed by processing to ensure they meet the required standards for use in formwork. For example, recycled plastics are cleaned, shredded, and remolded, while metals are melted down and recast. Timber can be treated and reshaped into new formwork panels (Smith, 2020).

#### **3. Environmental Benefits**

The environmental effect of construction operations is greatly decreased by using recycled formwork. Waste materials can be repurposed to reduce the amount of waste that is dumped in landfills, which lowers emissions

and pollution from landfills. Also, by using recycled materials, less new raw material is needed, which conserves natural resources and lowers carbon emissions from material extraction and processing (Kibert, 2016).

Recycling of any waste most times requires additional energy to treat the materials for production of other usable materials. And the process generates waste water and air pollution. Thus, Reusing remains the best solution to waste management because it does not add to air pollution and no additional energy is needed. (Ichendu & Amadi, 2020)

Recycled formwork greatly lowers the requirement for virgin materials, preserving natural resources and reducing carbon emissions from the mining and processing of raw materials. Additionally, it keeps waste out of landfills, which promotes better waste management techniques. Recycled formwork also has the added benefit of being reusable, which improves its environmental credentials (Green & Patel, 2019).

## 4. Advancing Waste Management Architecture

Effective waste management is crucial for sustainable development. Recycled formwork plays a vital role in this regard by promoting the reuse of materials and reducing the volume of construction waste.

## • Reducing Landfill Use

One of the primary benefits of recycled formwork is the reduction in landfill use. Construction and demolition waste constitute a significant portion of landfill content. By diverting materials from waste streams to formwork production, the construction industry can substantially decrease the amount of waste sent to landfills (Thompson & Zhang, 2018).

The effects of waste from construction on the environment are complex. Methane is one of the main greenhouse gases released by landfills that trigger climate change. In addition, there is additionally a major carbon emission and resource depletion brought about by the extraction and processing of raw materials for building. The building industry has to implement sustainable waste management procedures in response to these environmental challenges.

## • Promoting Recycling Infrastructure

Using recycled formwork promotes the construction of a strong recycling infrastructure. Facilities for gathering, classifying, and processing recyclable materials fall under this category. In addition to facilitating the manufacture of recycled formwork, improving recycling infrastructure also enhances waste management systems generally and facilitates the recycling of a wider variety of materials (Miller & Anderson, 2021).

#### • Encouraging Circular Economy Practices

The concept of the circular economy offers a transformative framework for addressing the challenges of waste and resource management. Unlike the traditional linear economy, which follows a 'take, make, dispose' model, the circular economy emphasizes resource efficiency, waste reduction, and the continuous use of materials through recycling and reuse (Ellen MacArthur Foundation, 2013). In the context of construction, this means designing buildings for durability, adaptability, and deconstruction, as well as repurposing waste materials into new construction products.

Recycled formwork exemplifies the principles of a circular economy, where materials are continually cycled back into use rather than disposed of. This approach fosters innovation in material reuse and encourages industries to design products with their end-of-life in mind, ensuring that materials can be efficiently reclaimed and repurposed (World Green Building Council, 2022).

Recycled formwork transforms waste from construction into useful resources, embodying the principles of the circular economy. Conventional formwork, which is typically made of fresh plastic, metal, or wood, is sometimes thrown away after a handful of uses, resulting in waste and the need to employ additional materials. Recycled formwork, on the other hand, minimizes waste generation and the requirement for virgin materials through the efficient use of recyclable materials such salvaged timber, materials for composites, and plastic that has been recycled (Pacheco-Torgal et al., 2013).

## **5. Economic and Social Benefits**

In addition to its environmental advantages, recycled formwork offers significant economic and social benefits, particularly for developing regions.

Recycled formwork can lead to substantial cost savings in construction projects. The cost of producing formwork from recycled materials is generally lower than using virgin materials. Additionally, the durability and reusability of recycled formwork mean that it can be used multiple times, further reducing costs associated with purchasing new materials (Smith, 2020).

Recycled formwork has substantial monetary advantages. The long-term savings from fewer material purchases

and waste disposal fees can be significant, regardless of the initial expenditure of recycled materials may be higher. Typically speaking, recycled formwork is more robust and reusable than standard formwork, which may deteriorate quickly and need to be replaced on a regular basis. According to Akanbi et al. (2020), durability results in reduced expenses throughout the lifespan and increased monetary effectiveness for building projects.

Positive social and regulatory effects can also result from the use of repurposed formwork. Construction companies are facing growing pressure to use sustainable practices as environmental rules become more stringent. Companies can avoid fines, improve their corporate social responsibility profiles, and comply with these rules with the use of recycled formwork. To further contribute to greater social and economic development, encouraging the use of recycled materials can assist regional recycling companies and generate green jobs.

## • Job Creation

The shift towards recycled formwork can stimulate job creation in the recycling and manufacturing sectors. Developing the necessary infrastructure for collecting and processing recyclable materials requires a skilled workforce, creating employment opportunities and contributing to local economic development (Green & Patel, 2019).

#### • Enhancing Property Values

Sustainable construction practices, including the use of recycled formwork, can enhance property values. Buildings that incorporate environmentally friendly materials and methods are increasingly attractive to investors and consumers who prioritize sustainability. Green building certifications, which can be facilitated by the use of recycled formwork, further add to property appeal and value (World Green Building Council, 2022).

## 6. Observed Challenges

Despite its numerous benefits, the adoption of recycled formwork is not without challenges. These challenges include issues related to material quality, infrastructure development, and industry acceptance.

There are arrays of impediments in the way of recycled formwork's widespread application, despite its benefits. These include the necessity for established guidelines and certification procedures, as well as technical and logistical problems like the uniformity and quality of recycled materials. The implementation of novel procedures may also be hindered by the absence of comprehension as well as acceptance among building professionals.

#### 7. Conclusion

Adopting sustainable techniques that might lessen its impact on the environment is imperative for the construction industry, which is one of the largest generators of waste and resource consumption worldwide. The transformative potential of recycled formwork as a key element in promoting eco-friendly building procedures and a circular economy has been highlighted by this study. The building industry are capable of tackling two major concerns by reducing waste and conserving environmental resources by turning waste into reusable formwork.

The circular economy's fundamental values are embodied in the inventive method of recycling formwork, which has been made from materials including composites, recycled plastics, and salvaged wood. The environmental impact of the extraction and processing of virgin materials is lessened by this method, which also lowers the amount of waste that ends up in landfills. Recycled formwork has several advantages, both environmentally and financially. These benefits include lower waste disposal costs and cost savings from reusing materials. Its significance is made even greater by the social and regulatory effects, which include strengthening environmental regulation compliance as well as encouraging social responsibility among businesses.

The viability and benefits of recycled formwork are demonstrated through real-world applications and case studies from residential, commercial, and infrastructure construction projects. The examples provided show how there can be substantial cost reductions, less of an impact on the environment, and the possibility of wider industry adoption. To enable the widespread use of recycled formwork, the study also points out a number of issues that must be resolved. Some of these challenges include making certain that recycled materials are of a consistent high quality, creating uniform policies and certification procedures, and getting over construction experts' ignorance and lack of acceptance.

A number of calculated actions are necessary in order to get beyond these obstacles and maximize the benefits of recycled formwork. Enhancing the functionality and dependability of recycled materials requires ongoing research and development. Programs for education and training have the power to increase awareness and give experts in the field the tools they need to properly adopt sustainable practices. Industry-wide change can be sparked by supportive laws and rules, such as those that require recycling goals and offer incentives for employing recycled materials. Lastly, sharing best practices, encouraging innovation, and creating standardized procedures all depend on cooperation amongst stakeholders, which includes building firms, material suppliers,

researchers, and legislators.

The transformation of construction waste into valuable resources through recycled formwork represents a significant step towards sustainable construction. By adopting this innovative approach, the construction industry can significantly reduce its environmental footprint, contribute to resource conservation, and enhance economic efficiency. This study underscores the importance of integrating recycled formwork into building practices as part of a broader strategy to promote sustainability and address global environmental challenges.

In the construction industry, recycled formwork offers a major chance to promote a circular economy and improve waste management architecture. Recycled formwork lessens the negative effects of building on the environment, encourages effective waste management, and boosts economic growth by using salvaged materials. To reach its full potential, though, issues with infrastructure spending, industry acceptability, and material quality must be resolved. Recycled formwork may play a critical part in converting the construction industry into a more resilient and sustainable sector through strategic efforts like bolstering quality control, encouraging investment in recycling infrastructure, and supporting education and research and development.

#### 8. Recommendations

**Research and Development**: Continuous research and development (R&D) are vital for improving the performance and cost-effectiveness of recycled formwork. Funding R&D projects that explore innovative materials, processing techniques, and applications can lead to advancements that enhance the competitiveness of recycled formwork. Collaboration between academia, industry, and government can drive innovation and accelerate the adoption of sustainable practices (Johnson, 2017).

**Education and Training**: Raising awareness and providing training for construction professionals can facilitate the adoption of recycled formwork. Educational programs, workshops, and certification courses can equip industry professionals with the knowledge and skills needed to implement sustainable practices effectively.

Overcoming industry resistance involves improving awareness as well as comprehension of the advantages of recycled formwork. The environmental, financial, and social benefits of recycled formwork can be emphasized through educational programs and public education programs directed towards policymakers, building industry experts, and the general public. Demonstrating effective case studies and experimental initiatives can further demonstrate its viability and benefits (World Green Building Council, 2022).

**Policy and Regulation**: Government policies and regulations play a crucial role in promoting the use of recycled materials. Incentives such as tax breaks, subsidies, and grants can encourage construction companies to adopt recycled formwork. Additionally, setting mandatory recycling targets and incorporating sustainability criteria into building codes can drive industry-wide change.

**Collaboration and Partnerships:** Promoting the use of recycled formwork requires cooperation amongst stakeholders, including building firms, suppliers of building materials, academics, and legislators. Collaborations can help with innovation, successful procedure sharing, and the creation of uniform policies and certification procedures.

**Material Quality and Consistency:** Ensuring the quality and consistency of recycled materials is a significant challenge. Variability in the properties of recycled materials can affect the performance and safety of formwork. Establishing stringent standards and quality control measures is essential to ensure that recycled formwork meets the necessary structural and durability requirements (Thompson & Zhang, 2018).

**Infrastructure Investment:** The development of infrastructure for recycling and processing materials requires substantial investment. Many regions, particularly in developing countries, may lack the financial resources and technological capabilities to establish and maintain such infrastructure. This limitation can hinder the widespread adoption of recycled formwork (Green & Patel, 2019).

Governments and private sectors should collaborate to invest in recycling infrastructure. This can be facilitated through financial incentives such as grants, subsidies, and tax breaks for companies involved in recycling and manufacturing recycled formwork. Public-private partnerships can also play a crucial role in mobilizing resources and expertise to develop necessary infrastructure (Johnson, 2017).

**Industry Acceptance:** The construction industry is traditionally conservative and slow to adopt new practices. There is often skepticism about the reliability and performance of recycled formwork compared to conventional materials. Overcoming this resistance requires extensive education, demonstration projects, and evidence of the long-term benefits and performance of recycled formwork (Miller & Anderson, 2021).

**Strengthening Quality Control:** The establishment of robust quality control measures is critical to ensuring the reliability of recycled formwork. This includes developing standards and certification processes for recycled materials, as well as implementing rigorous testing and inspection protocols. By ensuring high-quality products, confidence in recycled formwork can be increased within the construction industry (Johnson, 2017).

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